



evolution
POWER TOOLS

BORA 2800
Magnetic Drilling System

Item	Description	Part No	Qty	Item	Description	Part No	Qty
1	Switch plate bar	B2S1	2	65	Circlip	B2S65	1
2	Capacitor	B2S2	1	66	Brush cap	B2S66	2
3	Inductor	B2S3	1	67	Carbon brush (pair)	B2S67	1
4C	Power cord 115v US	B2S4C	1	68	Brush holder	B2S68	2
5	Magnet switch	B2S5	1	69	Cap screw M6x40	B2S69	4
6	Fuse holder cap	B2S6	1	70	Capacitor	B2S70	1
7	Fuse	B2S7	1	71	Motor housing	B2S71	1
8	Fuse holder	B2S8	1	72B	Field coil 115v	B2S72B	1
9B	Motor switch 115v	B2S9B	1	73	Fan shroud	B2S73	1
10	Switch plate	B2S10	1	74	Screw M5x65	B2S74	2
11	Screw m5x10	B2S11	4	75	Bearing 608	B2S75	1
12	Crank	B2S12	1	76B	Armature 115v	B2S76B	1
13	Crank handle	B2S13	3	77	Bearing 609	B2S77	1
14	Woodruff key 5x12	B2S14	1	78	Inter gear plate	B2S78	1
15	Crank axle	B2S15	1	79	Bearing 627	B2S79	1
16	Woodruff key 5x15	B2S16	1	80	Gear pinion	B2S80	1
17	Pinion	B2S17	1	81	Bearing 627	B2S81	1
18	Bearing 2015	B2S18	1	82	Gear box housing	B2S82	1
19	Cord sheath	B2S19	1	83	Circlip	B2S83	1
20	Cable protector	B2S20	1	84	Final drive gear	B2S84	1
21	Conduit gland	B2S21	1	85	Bearing 6003	B2S85	1
22	Cable gland	B2S22	1	86	Bearing 6004	B2S86	1
23	Main body	B2S23	1	87	Main drive spindle	B2S87	1
24	Screw M5x8	B2S24	1	88	Woodruff key 4x15	B2S88	1
25	Cable clamp	B2S25	1	89	Allen key 5mm	B2S89	1
26	Main rectifier	B2S26	1	90	Allen key 4mm	B2S90	1
27	Cap screw M6x20	B2S27	3	93	Chain	B2S93	1
28	Washer 6mm	B2S28	3	94	Guard	B2S94	1
29	Magnet	B2S29	1	95	Wing screw	B2S95	2
30	Nut M5	B2S30	6	96	Washers 6mm	B2S96	2
31	Grub screw M5x20	B2S31	6	97B	Label set 115v	B2S97B	1
32	Bearing 1615	B2S32	1				
33	Round nut 16x1.5	B2S33	1				
34	Gib strip tensioner	B2S34	1				
35	Gib strip pair	B2S35	1				
36	Gib strip - see 35						
37	Screw M5x10	B2S37	4				
38	Rear cover plate	B2S38	1				
39	Rack	B2S39	1				
40	Cap screw M6x20	B2S40	2				
41	Coolant tank hanger	B2S41	1				
42	Coolant tank	B2S42	1				
43	Coolant tap	B2S43	1				
44	Cap screw M6x20	B2S44	2				
45	Spring washer 6mm	B2S45	2				
46	Washer 6mm	B2S46	2				
47	Conduit gland	B2S47	1				
48	Self tap screw 6mm	B2S48	4				
51	Motor support plate	B2S51	1				
52	Slide plate	B2S52	1				
53	Cap screw M6x20	B2S53	3				
54	Arbor support bracket	B2S54	1				
55	Bearing 2520	B2S55	1				
56	Cap screw M6x20	B2S56	4				
57	Motor mounting bracket	B2S57	1				
58	Cap screw M6x30	B2S58	1				
59	Coolant inlet body	B2S59	1				
60	Quick coupler 1/4	B2S60	1				
61	Arbor shaft	B2S61	1				
62	Grub screw M8x10	B2S62	1				
63	Spring	B2S63	1				
64	Coolant seal	B2S64	1				

Evolution Power Tools LLC
5567 Carey Avenue, Davenport, Iowa, 52807, USA
Tel: 1 866 386 8665 Fax: 1 563 386 8010 www.evolutionpowertools.com



Service Parts List REV. 1.00