# **evolution**<sup>®</sup>

## HULK PAVING PAD ASSEMBLY

### ASSEMBLY INSTRUCTIONS

The Hulk Paving Pad requires assembly before it can be fitted to the Hulk machine.

#### **ITEMS SUPPLIED - HULK PAVING PAD**

DESCRIPTION PAD & FRONT COMPONENTS	QUANTITY
Rubber Paving Pad (610mm x 300mm)	1
Rubber Hook Insert (140mm x 80mm approx)	1
Steel Hook (2x plain ø6mm holes)	1
Steel Clamping Strip 1 (4 x ø6mm Csk holes)	1
Steel Clamping Strip 2 (4 x ø6mm plain holes)	1
Ø6mm x 16mm Csk Head Screw	2
Ø6mm x 20mm Csk Head Screw	2
Ø6mm plain washer	4
Ø6mm self locking nut	4

REAR COMPONENTS	QUANTITY
Steel Clamping Strip 3 (225mm x 25mm: 2 x ø8mm holes)	1
Steel Clamping Strip 4 (225mm x 50mm: 2 x ø8mm holes)	1
Ø8mm x 30mm Hex Head Bolt	2
Ø8mm plain washer	2
Ø8mm self locking nut	2

**Note:** Identify the front end of the Rubber Paving Pad which has four (4) holes along its edge, and the rear of the Paving Pad which has two (2) holes along its edge. Assemble this accessory on a clean, clear and flat workbench or similar.

Start with the assembly of the front end components.

#### Front End Assembly:

- Select the four (4) ø6mm countersunk head (Csk) screws.
- Insert these screws through the **Steel Clamping Strip 1** (4 x ø6mm Csk holes) ensuring that the heads fit within the countersinks. The two (2) smaller (length) screws should be fitted in #1 and #4 holes.
- Fit the Steel Clamping Strip onto the Rubber Paving Pad, ensuring all four (4) screws are pushed fully through the four ø6mm holes in the Paving Pad.
- Place the Paving Pad on the bench with the heads of the countersunk head screws downwards.
- Fit the **Steel Clamping Strip 2** (4 x ø6mm plain holes) over the four (4) protruding screws.
- Place a ø6mm plain washer and a ø6mm self locking nut on screws #1 and #4 and hand tighten.
- Select the Steel Hook and Rubber Hook Insert.
- Fold the Rubber Insert into the Steel Hook ensuring that the two (2) outer holes in the Insert align with the two (2) holes in the Steel Hook.
- Position the Hook and its Insert on the two (2) remaining inner screws with the **Hook curving** around the end of the Paving Pad.
- Place a ø6mm plain washer and a ø6mm self locking nut on screws #2 and #3 and hand tighten.
- When satisfied that all components are correctly positioned and seated, tighen the four (4) self locking nuts securely

#### **Rear Assembly:**

- Place a ø8mm washer under the head of each ø8mm bolt.
- Position the bolts through the two (2) ø8mm holes in the 225 x 25 Steel Clamping Strip 3.
- Ensure the Paving Pad is positioned with the front end ø6mm nuts facing upwards.
- Position the **Steel Clamping Strip 3** to the rear of the Paving Pad and push the ø8mm bolts fully through the holes in the Paving Pad.
- Turn the Paving Pad over.
- Place **Steel Clamping Strip 4** onto the two (2) protruding ø8mm bolts, ensuring that the plain side of the strip faces towards the front of the Paving Pad.
- Place a ø8mm plain washer and a ø8mm self locking nut on the two (2) protruding ø8mm bolts and hand tighten.
- When satisfied that all components are correctly positioned and seated, tighten the two (2) self locking nuts securely.

Your Hulk Paving Pad is fully assembled and ready for use. See the **Instruction Manual** for details of how to fit the Hulk Paving Pad to the Hulk machine.

